



# 適航指令發布單

## Airworthiness Directive Issuance Form

民航局AD編號 AD number	CAA-2025-03-012	發布日期 Date issued	2025/03/31												
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	A320-251N, A320-252N, A320-253N, A320-271N, A320-272N, and A320-273N aeroplanes, all manufacturer serial numbers (MSN), up to MSN 09287 inclusive, not having Airbus modification (mod) 162339 embodied in production.														
主旨摘要 Subject	Fuselage - Angle Fitting Connection to Side Skin Panel and Transition Angle - Inspection														
民航局 CAA  <input type="radio"/> 本國產品 Native product  <input type="radio"/> 其他個案 Other	設計國民航主管機構 Original Authority <table><tr><td><input type="radio"/> FAA</td><td><input type="radio"/> Germany LBA</td></tr><tr><td><input checked="" type="radio"/> EASA</td><td><input type="radio"/> CAA-NL</td></tr><tr><td><input type="radio"/> Brazil</td><td><input type="radio"/> UK CAA</td></tr><tr><td><input type="radio"/> Transport Canada Civil Aviation</td><td><input type="radio"/> Japan CAB</td></tr><tr><td><input type="radio"/> DGAC</td><td><input type="radio"/> CAA of Israel</td></tr><tr><td></td><td><input type="radio"/> Other_____</td></tr></table>			<input type="radio"/> FAA	<input type="radio"/> Germany LBA	<input checked="" type="radio"/> EASA	<input type="radio"/> CAA-NL	<input type="radio"/> Brazil	<input type="radio"/> UK CAA	<input type="radio"/> Transport Canada Civil Aviation	<input type="radio"/> Japan CAB	<input type="radio"/> DGAC	<input type="radio"/> CAA of Israel		<input type="radio"/> Other_____
<input type="radio"/> FAA	<input type="radio"/> Germany LBA														
<input checked="" type="radio"/> EASA	<input type="radio"/> CAA-NL														
<input type="radio"/> Brazil	<input type="radio"/> UK CAA														
<input type="radio"/> Transport Canada Civil Aviation	<input type="radio"/> Japan CAB														
<input type="radio"/> DGAC	<input type="radio"/> CAA of Israel														
	<input type="radio"/> Other_____														
	設計國AD編號 Original AD number	2025-0065													
	1. 直接採用原AD之內容? (Is the original AD directly adopted?) <input checked="" type="radio"/> 是(Yes) <input type="radio"/> 否(No)_ a. 生效日期另訂為(Re-specify the effective date as): b. 執行時限另訂為(Re-specify the compliance time or period as): 2. 使用人是否需要將AD執行結果向民航局提出報告? (Do users need to report the status of compliance to the CAA?) <input type="radio"/> 需要(Yes) <input checked="" type="radio"/> 不需要(No)														
備註 Note	ATA 53. Ref. Airbus SB A320-53-1525 at original issue dated 18 November 2024.														

註： 1. AD內容後附。  
2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。  
3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6330 / 6332, Fax：(02)2545-8464, [adcaa@mail.caa.gov.tw](mailto:adcaa@mail.caa.gov.tw)

Note： 1. The AD text is enclosed.  
2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval.  
3. For further information, please contact Civil Aviation Administration on Tel：(02)2349-6330 / 6332, Fax：(02)2545-8464, [adcaa@mail.caa.gov.tw](mailto:adcaa@mail.caa.gov.tw)



## Airworthiness Directive

**AD No.:** 2025-0065

**Issued:** 27 March 2025

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 2018/1139 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 129 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301 or Annex Vb Part ML.A.301, as applicable, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303 or Annex Vb Part ML.A.303, as applicable] or agreed with the Authority of the State of Registry [Regulation (EU) 2018/1139, Article 71 exemption].

**Design Approval Holder's Name:**

AIRBUS S.A.S.

**Type/Model designation(s):**

A320 aeroplanes

**Effective Date:** 10 April 2025

**TCDS Number(s):** EASA.A.064

**Foreign AD:** Not applicable

**Supersedure:** None

### ATA 53 – Fuselage – Angle Fitting Connection to Side Skin Panel and Transition Angle – Inspection

---

**Manufacturer(s):**

Airbus, formerly Airbus Industrie

**Applicability:**

A320-251N, A320-252N, A320-253N, A320-271N, A320-272N, and A320-273N aeroplanes, all manufacturer serial numbers (MSN), up to MSN 09287 inclusive, not having Airbus modification (mod) 162339 embodied in production.

**Definitions:**

For the purpose of this AD, the following definitions apply:

**Affected area:** The angle fitting connection to side panel skin between frame (FR)35 to FR36 at Stringer 30, both left hand (LH) and right hand (RH) sides.

**The SB:** Airbus Service Bulletin (SB) A320-53-1525.

**Reason:**

During a review of the cold working process in the assembly line, a deviation to the manufacturing process has been detected, which could adversely affect the fatigue life of the affected areas.



This condition, if not detected and corrected, could lead to crack initiation and propagation, possibly resulting in reduced structural integrity of the aeroplane.

To address this potential unsafe condition, Airbus issued the SB providing inspections instructions for the affected areas.

For the reason described above, this AD requires accomplishment of repetitive inspections and, depending on findings, accomplishment of corrective actions.

#### **Required Action(s) and Compliance Time(s):**

Required as indicated by this AD, unless the action(s) required by this AD have been already accomplished:

#### **Inspection(s):**

- (1) Before exceeding 67 000 flight hours (FH) or 33 500 flight cycles (FC), whichever occurs first since aeroplane first flight, and, thereafter at interval not exceeding 21 400 FH or 10 700 FC whichever occurs first, inspect the fastener holes' nominal diameter of the affected area, in accordance with the instructions of the SB.
- (2) If, during the inspection as required by paragraph (1) of this AD, any discrepancy is detected, as defined in the SB, before next flight, contact Airbus for approved repair instructions and, within the compliance time specified therein, accomplish those instructions accordingly.
- (3) If, during the inspection as required by paragraph (1) of this AD, no discrepancy is detected, before next flight, accomplish a rototest inspection at the affected area, in accordance with the instructions of the SB.

#### **Corrective Action(s):**

- (4) If, during any rototest inspection as required by paragraph (3) of this AD, any discrepancy is detected, as defined in the SB, before next flight, contact Airbus for approved repair instructions and, within the compliance time specified therein, accomplish those instructions accordingly.

#### **Terminating Action:**

- (5) Accomplishment on an aeroplane of a repair and post-repair initial and repetitive inspections, as applicable, in accordance with the instructions of an Airbus approved repair instructions, as required by paragraph (2) or (4) of this AD, as applicable, does not constitute terminating action for the repetitive inspections as required by paragraphs (1) and (3) of this AD for that aeroplane, unless otherwise specified in the applicable Airbus repair instructions.
- (6) Accomplishment of a repair of each fastener hole of an affected area of an aeroplane in accordance with the instructions of the SB (R53370370), accomplished before next flight after having passed (no discrepancy found) a rototest inspection of that affected area, as required by paragraph (3) of this AD, constitutes terminating action for the repetitive inspections as required by this AD for that affected area of that aeroplane.



**Ref. Publications:**

Airbus SB A320-53-1525 at original issue dated 18 November 2024.

The use of later approved revisions of the above-mentioned document is acceptable for compliance with the requirements of this AD.

**Remarks:**

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
2. This AD was posted on 03 February 2025 as PAD 25-029 for consultation until 03 March 2025. No comments were received during the consultation period.
3. Enquiries regarding this AD should be referred to the EASA Safety Information Section, Certification Directorate. E-mail: [ADs@easa.europa.eu](mailto:ADs@easa.europa.eu).
4. Information about any failures, malfunctions, defects or other occurrences, which may be similar to the unsafe condition addressed by this AD, and which may occur, or have occurred on a product, part or appliance not affected by this AD, can be reported to the [EU aviation safety reporting system](#). This may include reporting on the same or similar components, other than those covered by the design to which this AD applies, if the same unsafe condition can exist or may develop on an aircraft with those components installed. Such components may be installed under an FAA Parts Manufacturer Approval (PMA), Supplemental Type Certificate (STC) or other modification.
5. For any question concerning the technical content of the requirements in this AD, please contact: AIRBUS – Airworthiness Office – 1IASA; E-mail: [account.airworth-eas@airbus.com](mailto:account.airworth-eas@airbus.com).

