



適航指令發布單

Airworthiness Directive Issuance Form

民航局AD編號 AD number	CAA-2024-03-006	發布日期 Date issued	2024/03/18
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	Trent XWB-97 engines, all serial numbers. These engines are known to be installed on, but not limited to, Airbus A350 aeroplanes.		
主旨摘要 Subject	Time Limits / Maintenance Checks - Time Limits Manual / Maintenance Programme - Amendment		
民航局 CAA <input type="radio"/> 本國產品 Native product <input type="radio"/> 其他個案 Other	<div>設計國民航主管機構 Original Authority</div> <div><input type="radio"/> FAA <input type="radio"/> Germany LBA <input checked="" type="radio"/> EASA <input type="radio"/> CAA-NL <input type="radio"/> Brazil <input type="radio"/> UK CAA <input type="radio"/> Transport Canada Civil Aviation <input type="radio"/> Japan CAB <input type="radio"/> DGAC <input type="radio"/> CAA of Israel <input type="radio"/> Other_____</div>		
	設計國AD編號 Original AD number	2024-0065	
	<div>1. 直接採用原AD之內容? (Is the original AD directly adopted?) <input checked="" type="radio"/> 是(Yes) <input type="radio"/> 否(No)_ a. 生效日期另訂為(Re-specify the effective date as): b. 執行時限另訂為(Re-specify the compliance time or period as):</div> <div>2. 使用人是否需要將AD執行結果向民航局提出報告? (Do users need to report the status of compliance to the CAA?) <input type="radio"/> 需要(Yes) <input checked="" type="radio"/> 不需要(No)</div>		
備註 Note	ATA 05. Ref. Publications: Rolls-Royce Trent XWB TLM TRENTXWB-K0680-TIME0-01, Revision 56 dated 01 November 2023, Module "Airworthiness Limitations (Mandatory Parts Lives)" TRENTXWB-B-05-10-01-00A01-030A-D and Module "Airworthiness Limitations (Mandatory Inspections)" TRENTXWB-B-05-20-01-00A01-030A-D.		

註： 1. AD內容後附。
2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。
3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6330 / 6332, Fax：(02)2545-8464,
adcaa@mail.caa.gov.tw

Note： 1. The AD text is enclosed.
2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval.
3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6330 / 6332, Fax：(02)2545-8464, adcaa@mail.caa.gov.tw



Airworthiness Directive

AD No.: 2024-0065

Issued: 08 March 2024

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 2018/1139 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 129 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I Part M.A.301, or Annex Vb Part ML.A.301, as applicable, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I Part M.A.303, or Annex Vb Part ML.A.303, as applicable] or agreed with the Authority of the State of Registry [Regulation (EU) 2018/1139, Article 71 exemption].

Design Approval Holder's Name:

ROLLS-ROYCE DEUTSCHLAND Ltd & Co KG

Type/Model designation(s):

Trent XWB engines

Effective Date: 22 March 2024

TCDS Number(s): EASA.E.111

Foreign AD: Not applicable

Supersedure: None

ATA 05 – Time Limits / Maintenance Checks – Time Limits Manual / Maintenance Programme – Amendment

Manufacturer(s):

Rolls-Royce plc

Applicability:

Trent XWB-97 engines, all serial numbers.

These engines are known to be installed on, but not limited to, Airbus A350 aeroplanes.

Definitions:

For the purpose of this AD, the following definitions apply:

The TLM: Module "Airworthiness Limitations (Mandatory Parts Lives)"

TRENTXWB-B-05-10-01-00A01-030A-D and Module "Airworthiness Limitations (Mandatory Inspections)" TRENTXWB-B-05-20-01-00A01-030A-D, of the Rolls-Royce Trent XWB Time Limits Manual (TLM) TRENTXWB-K0680-TIME0-01, Revision 56.

The AMP: The approved Aircraft Maintenance Programme (AMP) on the basis of which the operator or the owner ensures the continuing airworthiness of each operated engine. For engines



operated under EU regulations, compliance with the approved AMP is required by Commission Regulation (EU) [1321/2014](#), Part M.A.301, paragraph (c).

New and/or more restrictive instructions: This includes all instructions that are new and all instructions for which a threshold or interval was reduced, which were introduced into the TLM (as defined in this AD) since the previous TLM revision that is currently incorporated in the AMP.

Reason:

The Airworthiness Limitations Section instructions for Trent XWB engines, which are approved by EASA, are defined and published in TLM TRENTXWB-K0680-TIME0-01. These instructions have been identified as mandatory for continued airworthiness.

Failure to accomplish these instructions could result in an unsafe condition.

Previously, EASA issued AD 2021-0217 to require accomplishment of the instructions specified in Rolls-Royce Trent XWB TLM TRENTXWB-K0680-TIME0-01, Revision 49 dated 01 May 2021, applicable, among others, also to Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84 and Trent XWB-97 engines. Since that AD was issued, Rolls-Royce revised the TLM, introducing only for Trent XWB-97 engines, a change to the engine mount pin inspection interval and to add a new thrust strut inspection.

For the reason described above, for Trent XWB-97 engines only, this AD requires accomplishment of the instructions specified in the TLM, as defined in this AD. Concurrently with the issuance of this AD, EASA AD 2021-0217R1 is issued to remove Trent XWB-97 engines from the Applicability of that AD.

Required Action(s) and Compliance Time(s):

Required as indicated by this AD, unless the actions required by this AD have been already accomplished:

Mandatory Inspections and Replacement of Life Limited Parts:

(1) From the effective date of this AD, accomplish the following instructions, as specified in the TLM, as applicable to engine model and depending on engine configuration:

- (1.1) Replace each component before exceeding the applicable life limit, and
- (1.2) Within the thresholds and intervals, accomplish each applicable mandatory inspection.
- (1.3) Ensure that Direct Accumulation Counting (DAC) tables shown in the DAC life-usage calculator (LUC) tool match the applicable DAC Data Files as specified in the TLM.

Corrective Action(s):

(2) In case of finding discrepancies (as defined in the TLM) during accomplishment of any action as required by paragraph (1) of this AD, within the compliance time specified in the TLM, accomplish the applicable corrective action(s) in accordance with approved Rolls-Royce instructions for continued airworthiness. If no compliance time is identified in the TLM, accomplish the applicable corrective action(s) before next flight. If a detected discrepancy is not



identified in the TLM, before next flight, contact Rolls-Royce for approved instructions and accomplish those instructions accordingly.

AMP Revision:

- (3) Within 12 months after the effective date of this AD, revise the approved AMP by incorporating the instructions and associated thresholds and intervals described in the TLM, as applicable to engine model and depending on engine configuration.

Credit:

- (4) If, before the effective date of this AD, the AMP has been revised to incorporate the instructions as specified in a previous revision of TLM TRENTXWB-K0680-TIME0-01, that AMP revision ensures the continued accomplishment of those instructions.

Consequently, for an aeroplane to which that AMP applies, it is acceptable to accomplish the new and/or more restrictive instructions as specified in the TLM, as applicable to engine model and depending on engine configuration, within the compliance times as specified in the TLM, as defined in this AD, to comply with paragraph (1) of this AD.

For that AMP, it is acceptable to incorporate only the new and/or more restrictive instructions as specified in the TLM, as applicable to engine model and depending on engine configuration, into the AMP to comply with paragraph (3) of this AD.

Recording AD Compliance:

- (5) When the AMP of an aeroplane has been revised as required by paragraph (3) or (4) of this AD, as applicable, that revision ensures continued accomplishment of the actions as required by paragraphs (1) and (2) of this AD for the engine(s) installed on that aeroplane. Consequently, after revising the AMP, as required by paragraph (3) or (4) of this AD, as applicable, it is not necessary that accomplishment of individual action is recorded for demonstration of AD compliance on a continued basis.

Ref. Publications:

Rolls-Royce Trent XWB TLM TRENTXWB-K0680-TIME0-01, Revision 56 dated 01 November 2023, Module "Airworthiness Limitations (Mandatory Parts Lives)" TRENTXWB-B-05-10-01-00A01-030A-D and Module "Airworthiness Limitations (Mandatory Inspections)" TRENTXWB-B-05-20-01-00A01-030A-D.

The use of later approved revisions of the above-mentioned document is acceptable for compliance with the requirements of this AD.

Remarks:

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
2. This AD was posted on 07 February 2024 as PAD 24-022 for consultation until 06 March 2024. No comments were received during the consultation period.



3. Enquiries regarding this AD should be referred to the EASA Safety Information Section, Certification Directorate. E-mail: ADs@easa.europa.eu.
4. Information about any failures, malfunctions, defects or other occurrences, which may be similar to the unsafe condition addressed by this AD, and which may occur, or have occurred on a product, part or appliance not affected by this AD, can be reported to the [EU aviation safety reporting system](#). This may include reporting on the same or similar components, other than those covered by the design to which this AD applies, if the same unsafe condition can exist or may develop on an aircraft with those components installed. Such components may be installed under an FAA Parts Manufacturer Approval (PMA), Supplemental Type Certificate (STC) or other modification.
5. For any question concerning the technical content of the requirements in this AD, please contact your designated Rolls-Royce representative, or download the publication from your Rolls-Royce Care account at <https://customers.rolls-royce.com>.

If you do not have a designated representative or Rolls-Royce Care account, please contact **Corporate Communications** at **Rolls-Royce plc**, P.O. Box 31, Derby, DE24 8BJ, United Kingdom Telephone +44 (0)1332 242424,

or send an email through <https://www.rolls-royce.com/contact-us/civil-aerospace.aspx> identifying the correspondence as being related to **Airworthiness Directives**.

