



**適航指令發布單**  
**Airworthiness Directive Issuance Form**

民航局 AD 編號 AD number	CAA-2021-10-004	發布日期 Date issued	2021/10/14												
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	Model CL-600-1A11, serial numbers 1004 through 1085, Model CL-600-2A12, serial numbers 3001 through 3066, Model CL-600-2B16, serial numbers 5001 through 5194, 5301 through 5665, 5701 through 5988, 6050 through 6158 and 6160 through 6162.														
主旨摘要	Flight Controls - Rudder Control System - Inspection for Missing Crimping of Rudder Power Control Unit (PCU) Load Limiter														
民航局 CAA <input type="checkbox"/> 本國產品 Native products  <input type="checkbox"/> 其他個案 Other	設計國民航主管機構 Original Authorities <table border="0" style="width: 100%;"><tr><td><input type="checkbox"/> FAA</td><td><input type="checkbox"/> Germany LBA</td></tr><tr><td><input type="checkbox"/> EASA</td><td><input type="checkbox"/> CAA-NL</td></tr><tr><td><input type="checkbox"/> Brazil</td><td><input type="checkbox"/> UK CAA</td></tr><tr><td><input checked="" type="checkbox"/> Transport Canada Civil Aviation</td><td><input type="checkbox"/> Japan CAB</td></tr><tr><td><input type="checkbox"/> DGAC</td><td><input type="checkbox"/> CAA of Israel</td></tr><tr><td></td><td><input type="checkbox"/> Other _____</td></tr></table>			<input type="checkbox"/> FAA	<input type="checkbox"/> Germany LBA	<input type="checkbox"/> EASA	<input type="checkbox"/> CAA-NL	<input type="checkbox"/> Brazil	<input type="checkbox"/> UK CAA	<input checked="" type="checkbox"/> Transport Canada Civil Aviation	<input type="checkbox"/> Japan CAB	<input type="checkbox"/> DGAC	<input type="checkbox"/> CAA of Israel		<input type="checkbox"/> Other _____
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	<input type="checkbox"/> Other _____														
	設計國 AD 編號 Original AD number	CF-2021-33													
	1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ <input type="checkbox"/> 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do <input type="checkbox"/> Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No)														
備註 Note	ATA 27. Ref. SB Number 601-0648 Basic Issue, dated 7 December 2020, and 604-27-039 Revision 1, dated 6 April 2021 and 605-27-010 Basic Issue, dated 7 December 2020 and 650-27-003 Basic Issue, dated 7 December 2020														
註： 1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： <a href="mailto:adcaa@mail.caa.gov.tw">adcaa@mail.caa.gov.tw</a> Note： 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： <a href="mailto:adcaa@mail.caa.gov.tw">adcaa@mail.caa.gov.tw</a>															



# AIRWORTHINESS DIRECTIVE

*This Airworthiness Directive (AD) is issued pursuant to Canadian Aviation Regulation (CAR) 521.427. No person shall conduct a take-off or permit a take-off to be conducted in an aircraft that is in their legal custody and control, unless the requirements of CAR 605.84 pertaining to ADs are met. Standard 625 - Aircraft Equipment and Maintenance Standards Appendix H provides information concerning alternative means of compliance (AMOC) with ADs.*

**Number:**

CF-2021-33

**Effective Date:**

20 October 2021

**ATA:**

27

**Type Certificate:**

A-131

**Subject:**

Flight Controls – Rudder Control System – Inspection for Missing Crimping of Rudder Power Control Unit (PCU) Load Limiter

**Applicability:**

Bombardier Inc. aeroplanes:

Model CL-600-1A11, serial numbers 1004 through 1085,

Model CL-600-2A12, serial numbers 3001 through 3066,

Model CL-600-2B16, serial numbers 5001 through 5194, 5301 through 5665, 5701 through 5988, 6050 through 6158 and 6160 through 6162.

**Compliance:**

As indicated below, unless already accomplished.

**Background:**

Bombardier received a disclosure letter issued by the vendor advising that some rudder PCU load limiters were found in service with the crimping missing from the end cap.

Rudder PCU load limiters, with missed crimping on the end cap, may not transmit the pilot command properly thus possibly leading to loss of adequate control of the rudder.

This AD mandates inspections and testing to detect and replace potentially defective rudder PCU load limiters.

**Corrective Actions:**

For the purpose of this AD, the term “the applicable SB” refers to the applicable service bulletin (SB) according to the aeroplane model and serial number as listed in Table 1 of this AD, or later revisions approved by the Chief, Continuing Airworthiness, Transport Canada.

Where the applicable SB compliance time basis is the issuing date of the SB, that time must be the effective date of this AD.

**Part I – Applicable to Aeroplane Models CL-600-1A11 (Serial Numbers 1004 through 1085), CL-600-2A12 (Serial Numbers 3001 through 3066) and CL-600-2B16 (Serial Numbers 5001 through 5194 and Serial Numbers 5301 through 5665)**

**A. Special Check – One-Time Visual Inspection of the Rudder PCU Load Limiters**

1. For aircraft: CL-600-1A11 (serial numbers 1004 through 1085), CL-600-2A12 (serial numbers 3001 through 3066) and CL-600-2B16 (serial numbers 5001 through 5194):

Within 800 hours air time from the effective date of this AD, inspect the rudder PCU load limiter part number (P/N) 600-91302-43 and/or P/N 600-91302-53 in accordance with Paragraph 2.B.

Part A. of the Accomplishment Instructions of the applicable SB.

If the crimping of the end cap of the rudder PCU load limiter P/N 600-91302-43 and/or P/N 600-91302-53 is missing, proceed to Part I.B. of this AD.

2. For aircraft: CL-600-2B16 (serial numbers 5301 through 5665):

Within 2200 hours air time from the effective date of this AD, inspect the rudder PCU load limiter P/N 600-91302-43 and/or P/N 600-91302-53 in accordance with Paragraph 2.B. Part A. of the Accomplishment Instructions of the applicable SB.

If the crimping of the end cap of the rudder PCU load limiter P/N 600-91302-43 and/or P/N 600-91302-53 is missing, proceed to Part I.B. of this AD.

- B. Modification – Replacement of the Rudder PCU Load Limiter P/N 600-91302-43 and/or P/N 600-91302-53

Before further flight, replace the defective components identified during the inspection performed in Part I.A. of this AD in accordance with Paragraph 2.C. Part B. of the Accomplishment Instructions of the applicable SB.

**Part II – Applicable to Aeroplane Model CL-600-2B16, Serial Numbers 5701 through 5988, 6050 through 6158 and 6160 through 6162**

- A. Special Check – Initial Testing of the Rudder PCU Load Limiters

Within 1000 hours air time from the effective date of this AD, test the rudder PCU load limiters in accordance with Paragraph 2.B. Part A. of the Accomplishment Instructions of the applicable SB.

If this testing produces a failed condition for any one of the three rudder PCU load limiters, complete Paragraph 2.C. Part B. of the applicable SB before further flight.

- B. Special Check – Repeat Testing of the Rudder PCU Load Limiters

Following completion of Part II.A. of this AD, repeat the testing required by Part II.A. of this AD every 800 hours air time.

- C. Special Check – Visual Inspection of the Rudder PCU Load Limiter P/N 600-91302-43 and/or P/N 600-91302-53

1. Within 3400 hours air time from the effective date of this AD, inspect the rudder PCU load limiters in accordance with Paragraph 2.C. Part B. of the Accomplishment Instructions of the applicable SB.
2. If the crimping of the end cap of the rudder PCU load limiter is missing, proceed to Part II.D. of this AD.
3. Completion of the inspection required by Part II.C.1. of this AD terminates the requirement for repeat testing required by Part II.B. of this AD.

- D. Modification – Replacement of the Rudder PCU Load Limiters

When completing Part II.C. of this AD, if the crimping of the end cap of the rudder PCU load limiter P/N 600-91302-43 and/or P/N 600-91302-53 is missing, replace the affected part in accordance with Paragraph 2.D. Part C. of the applicable SB before further flight.

**Table 1**

<b>Aeroplane Model</b>	<b>Aeroplane Serial Number</b>	<b>SB Number</b>
CL-600-1A11	1004 through 1085	600-0776 Basic Issue, dated 7 December 2020
CL-600-2A12	3001 through 3066	601-0648 Basic Issue, dated 7 December 2020
CL-600-2B16	5001 through 5194	601-0648 Basic Issue, dated 7 December 2020
CL-600-2B16	5301 through 5665	604-27-039 Revision 1, dated 6 April 2021
CL-600-2B16	5701 through 5988	605-27-010 Basic Issue, dated 7 December 2020
CL-600-2B16	6050 through 6158 and 6160 through 6162	650-27-003 Basic Issue, dated 7 December 2020

**Authorization:**

For the Minister of Transport,

*ORIGINAL SIGNED BY*

Rémy Knoerr  
Chief, Continuing Airworthiness  
Issued on 6 October 2021

**Contact:**

Philip Lynch, Continuing Airworthiness, Ottawa, telephone 888-663-3639, facsimile 613-996-9178 or e-mail [TC.AirworthinessDirectives-Consignesdenavigabilite.TC@tc.gc.ca](mailto:TC.AirworthinessDirectives-Consignesdenavigabilite.TC@tc.gc.ca) or any Transport Canada Centre.