



適航指令發布單

Airworthiness Directive Issuance Form

民航局 AD 編號 AD number	CAA-2020-06-013	發布日期 Date issued	2020/7/6
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	Airbus A350-941 and A350-1041 aeroplanes, all manufacturer serial numbers.		
主旨摘要	Doors - Forward and Aft Cargo Door Retaining Rings - Inspection		
民航局 CAA <input type="checkbox"/> 本國產品 Native products <input type="checkbox"/> 其他個案 Other	設計國民航主管機構 Original Authorities <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> FAA <input checked="" type="checkbox"/> EASA <input type="checkbox"/> Brazil <input type="checkbox"/> Transport Canada Civil Aviation <input type="checkbox"/> DGAC </div> <div style="width: 50%;"> <input type="checkbox"/> Germany LBA <input type="checkbox"/> CAA-NL <input type="checkbox"/> UK CAA <input type="checkbox"/> Japan CAB <input type="checkbox"/> CAA of Israel <input type="checkbox"/> Other _____ </div> </div>		
	設計國 AD 編號 Original AD number	2020-0144	
	1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No)		
備註 Note	ATA 52. Ref. Publications: Airbus SB A350-52-P034 original issue dated 27 March 2020. and Airbus SB A350-52-P035 original issue dated 31 March 2020.		
註： 1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw Note： 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw			



Airworthiness Directive

AD No.: 2020-0144

Issued: 29 June 2020

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 2018/1139 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 129 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EU) 2018/1139, Article 71 exemption].

Design Approval Holder's Name:

AIRBUS

Type/Model designation(s):

A350 aeroplanes

Effective Date: 13 July 2020

TCDS Number(s): EASA.A.151

Foreign AD: Not applicable

Supersedure: None

ATA 52 – Doors – Forward and Aft Cargo Door Retaining Rings – Inspection

Manufacturer(s):

Airbus

Applicability:

Airbus A350-941 and A350-1041 aeroplanes, all manufacturer serial numbers.

Definitions:

For the purpose of this AD, the following definitions apply:

Airbus date of manufacture: The date of transfer of title (ownership) which is referenced in Airbus documentation at the time of first delivery to an operator.

The inspection SB: Airbus Service Bulletin (SB) A350-52-P035.

The modification SB: Airbus SB A350-52-P034.

Affected cargo door: Forward and aft cargo doors, having a serial number (s/n) and a Part Number (P/N) listed in Appendix 01 of the inspection SB.

Groups: Group 1 aeroplanes are those that have an affected cargo door installed. Group 2 aeroplanes are those that do not have an affected cargo door installed. An aeroplane that has



Airbus modification (mod) 111910 or mod 111911 embodied in production, is a Group 2 aeroplane, provided the aeroplane remains in that configuration.

Reason:

During a cargo door inspection, it was detected that the retaining rings, ensuring the access panel fixation studs remain attached to the access panel during its removal, may cause damage to frame forks, brackets and edge frames and their surface protection. Subsequent investigation concluded that the frame forks spotfacing is not deep enough on structural parts to accommodate the retaining ring. Analysis of the different damage locations caused by the retaining ring revealed that corrosion and crack propagation may occur.

This condition, if not detected and corrected, could reduce the structural integrity of the aeroplane.

To address this potential unsafe condition, Airbus issued the inspection SB to provide instructions for detailed inspection (DET) of the subject areas of the affected cargo doors. Airbus also issued the modification SB to provide instructions for an optional modification.

For the reasons described above, this AD requires repetitive DET of the edge frames, brackets, frame forks and the access cover internal side of each affected cargo door and, depending on findings, accomplishment of applicable corrective action(s). This AD also provides an optional modification as terminating action for the repetitive DET as required by this AD.

Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

Inspection:

- (1) For Group 1 aeroplanes: Before exceeding 6 years since Airbus date of manufacture, and, thereafter, at intervals not to exceed 6 years, accomplish a DET of the edge frames, brackets, frame forks and the access cover internal side of each affected cargo door in accordance with the instructions of the inspection SB.

Corrective Action(s):

- (2) If, during any DET as required by paragraph (1) of this AD, any discrepancy is detected as defined in the inspection SB, before next flight, accomplish the applicable corrective action(s) in accordance with the instructions of the inspection SB.

Terminating Action:

- (3) Modification of the affected cargo doors on an aeroplane, in accordance with the instructions of the modification SB, constitutes terminating action for the repetitive inspections as required by paragraph (1) of this AD for that aeroplane.

Part(s) Installation:

- (4) For Group 1 and Group 2 aeroplanes: From the effective date of this AD, installation of an affected cargo door on an aeroplane is allowed, provided that, following installation, the affected cargo door is inspected and, depending on findings, corrected as required by this AD.



Ref. Publications:

Airbus SB A350-52-P034 original issue dated 27 March 2020.

Airbus SB A350-52-P035 original issue dated 31 March 2020.

The use of later approved revisions of the above-mentioned documents is acceptable for compliance with the requirements of this AD.

Remarks:

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
2. This AD was posted on 25 May 2020 as PAD 20-085 for consultation until 22 June 2020. No comments were received during the consultation period.
3. Enquiries regarding this AD should be referred to the EASA Programming and Continued Airworthiness Information Section, Certification Directorate. E-mail: ADs@easa.europa.eu.
4. Information about any failures, malfunctions, defects or other occurrences, which may be similar to the unsafe condition addressed by this AD, and which may occur, or have occurred on a product, part or appliance not affected by this AD, can be reported to the [EU aviation safety reporting system](#).
5. For any question concerning the technical content of the requirements in this AD, please contact: Airbus A350 XWB, E-mail: continued-airworthiness.a350@airbus.com.

