



**適航指令發布單**  
**Airworthiness Directive Issuance Form**

民航局 AD 編號 AD number	CAA-2019-06-012	發布日期 Date issued	2019/6/27												
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	CFM56-5B1, CFM56-5B2, CFM56-5B4, CFM56-5B5, CFM56-5B6, CFM56-5B7, CFM56-5B1/P, CFM56-5B2/P, CFM56-5B3/P, CFM56-5B4/P, CFM56-5B5/P, CFM56-5B6/P, CFM56-5B7/P, CFM56-5B8/P, CFM56-5B9/P, CFM56-5B3/P1, CFM56-5B4/P1, CFM56-5B1/2P, CFM56-5B2/2P, CFM56-5B3/2P, CFM56-5B4/2P, CFM56-5B6/2P, CFM56-5B9/2P, CFM56-5B3/2P1 and CFM56-5B4/2P1 engines, all serial numbers (s/n); CFM56-5C2, CFM56-5C2/4, CFM56-5C2/F, CFM56-5C2/F4, CFM56-5C2/G, CFM56-5C2/G4, CFM56-5C2/P, CFM56-5C3/F, CFM56-5C3/F4, CFM56-5C3/G, CFM56-5C3/G4, CFM56-5C3/P, CFM56-5C4, CFM56-5C4/1, CFM56-5C4/P and CFM56-5C4/1P engines, all s/n; and CFM56-7B20, CFM56-7B22, CFM56-7B24, CFM56-7B26, CFM56-7B27, CFM56-7B22/B1, CFM56-7B24/B1, CFM56-7B26/B1, CFM56-7B26/B2, CFM56-7B27/B1, CFM56-7B27/B3, CFM56-7B20/2, CFM56-7B22/2, CFM56-7B24/2, CFM56-7B26/2, CFM56-7B27/2 and CFM56-7B27A engines, all s/n.														
主旨摘要	Engine - Rotating Air High Pressure Turbine Front Seal - Replacement														
民航局 CAA <input type="checkbox"/> 本國產品 Native products  <input type="checkbox"/> 其他個案 Other	設計國民航主管機構 Original Authorities <table border="0" style="width: 100%;"><tr><td><input type="checkbox"/> FAA</td><td><input type="checkbox"/> Germany LBA</td></tr><tr><td><input checked="" type="checkbox"/> EASA</td><td><input type="checkbox"/> CAA-NL</td></tr><tr><td><input type="checkbox"/> Brazil</td><td><input type="checkbox"/> UK CAA</td></tr><tr><td><input type="checkbox"/> Transport Canada Civil Aviation</td><td><input type="checkbox"/> Japan CAB</td></tr><tr><td><input type="checkbox"/> DGAC</td><td><input type="checkbox"/> CAA of Israel</td></tr><tr><td></td><td><input type="checkbox"/> Other _____</td></tr></table>			<input type="checkbox"/> FAA	<input type="checkbox"/> Germany LBA	<input checked="" type="checkbox"/> EASA	<input type="checkbox"/> CAA-NL	<input type="checkbox"/> Brazil	<input type="checkbox"/> UK CAA	<input type="checkbox"/> Transport Canada Civil Aviation	<input type="checkbox"/> Japan CAB	<input type="checkbox"/> DGAC	<input type="checkbox"/> CAA of Israel		<input type="checkbox"/> Other _____
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<input type="checkbox"/> Transport Canada Civil Aviation	<input type="checkbox"/> Japan CAB														
<input type="checkbox"/> DGAC	<input type="checkbox"/> CAA of Israel														
	<input type="checkbox"/> Other _____														
	設計國 AD 編號 Original AD number	2019-0146													
	<p>1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _</p> <p style="margin-left: 40px;">a. 生效日期另訂為(Re-specify the effective date as) : _____</p> <p style="margin-left: 40px;">b. 執行時限另訂為(Re-specify the compliance time or period as) : _____</p> <p>2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No)</p>														

備註 Note	ATA 72. Ref. Publications: CFM International S.A. CFM56-5B S/B 72-1074 original issue dated 27 July 2018, or Revision 01 dated 05 December 2018. and CFM International S.A. CFM56-5C S/B 72-0794 original issue dated 14 September 2018, or Revision 01 dated 02 January 2019. and CFM International S.A. CFM56-7B S/B 72-1042 original issue dated 27 July 2018, or Revision 01 dated 02 January 2019.
註：	<ol style="list-style-type: none"> <li>1. AD 內容後附。</li> <li>2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。</li> <li>3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： <a href="mailto:adcaa@mail.caa.gov.tw">adcaa@mail.caa.gov.tw</a></li> </ol>
Note：	<ol style="list-style-type: none"> <li>1. The AD text is enclosed.</li> <li>2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval.</li> <li>3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： <a href="mailto:adcaa@mail.caa.gov.tw">adcaa@mail.caa.gov.tw</a></li> </ol>

CAA Form ACS-P08-02

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## Airworthiness Directive

**AD No.:** 2019-0146

**Issued:** 21 June 2019

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 2018/1139 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 129 of that Regulation.

This AD issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EU) 2018/1139, Article 71 exemption].

**Design Approval Holder's Name:**

CFM INTERNATIONAL S.A.

**Type/Model designation(s):**

CFM56-5B, CFM56-5C and CFM56-7B engines

**Effective Date:** 28 June 2019

**TCDS Number(s):** EASA.E.003 and EASA.E.004

**Foreign AD:** Not applicable

**Supersedure:** None

### ATA 72 – Engine – Rotating Air High Pressure Turbine Front Seal – Replacement

**Manufacturer(s):**

SAFRAN Aircraft Engines, formerly SNECMA (France); General Electric Aircraft Engines (United States)

**Applicability:**

CFM56-5B1, CFM56-5B2, CFM56-5B4, CFM56-5B5, CFM56-5B6, CFM56-5B7, CFM56-5B1/P, CFM56-5B2/P, CFM56-5B3/P, CFM56-5B4/P, CFM56-5B5/P, CFM56-5B6/P, CFM56-5B7/P, CFM56-5B8/P, CFM56-5B9/P, CFM56-5B3/P1, CFM56-5B4/P1, CFM56-5B1/2P, CFM56-5B2/2P, CFM56-5B3/2P, CFM56-5B4/2P, CFM56-5B6/2P, CFM56-5B9/2P, CFM56-5B3/2P1 and CFM56-5B4/2P1 engines, all serial numbers (s/n);

CFM56-5C2, CFM56-5C2/4, CFM56-5C2/F, CFM56-5C2/F4, CFM56-5C2/G, CFM56-5C2/G4, CFM56-5C2/P, CFM56-5C3/F, CFM56-5C3/F4, CFM56-5C3/G, CFM56-5C3/G4, CFM56-5C3/P, CFM56-5C4, CFM56-5C4/1, CFM56-5C4/P and CFM56-5C4/1P engines, all s/n; and

CFM56-7B20, CFM56-7B22, CFM56-7B24, CFM56-7B26, CFM56-7B27, CFM56-7B22/B1, CFM56-7B24/B1, CFM56-7B26/B1, CFM56-7B26/B2, CFM56-7B27/B1, CFM56-7B27/B3, CFM56-7B20/2, CFM56-7B22/2, CFM56-7B24/2, CFM56-7B26/2, CFM56-7B27/2 and CFM56-7B27A engines, all s/n.



These engines are known to be installed on, but not limited to, Airbus A318, A319, A320, A321 and A340 aeroplanes, and Boeing 737-600, 737-700, 737-800 and 737-900 aeroplanes.

### Definitions:

For the purpose of this AD, the following definitions apply:

**The applicable S/B:** CFM International CFM56-5B Service Bulletin (S/B) 72-1074, CFM56-5C S/B 72-0794, or CFM56-7B S/B 72-1042, as applicable.

**Affected part:** A rotating air high pressure turbine (HPT) front seal, having part number (P/N) 1795M36P01 or P/N 1795M36P02, and having s/n GWNDN949 to GWNSE969 inclusive, or having s/n GWN000CE to GWN0990L inclusive; excluding those for which it can be shown it has never been removed from its original HPT disk and re-installed onto a different HPT disk; and excluding those having s/n GWN08ND7, GWN0923A, GWN0971E, GWN098A1, GWN098W6, GWN098W8, GWN098WA or GWN0990G.

**Serviceable part:** Any rotating air HPT front seal that is not an affected part.

**Groups:** Group 1 engines are those that have an affected part installed. Group 2 engines are those that do not have an affected part installed.

**Re-installation:** For an affected part, first in-service re-installation on an HPT disk other than the HPT disk on which that affected part was originally installed in production.

### Reason:

Occurrences have been reported of finding cracked rotating air HPT front seals during in-shop inspections. Subsequent investigation determined that certain rotating air HPT front seals, if removed from an HPT disk and re-installed on a different HPT disk, may be susceptible to similar cracks.

This condition, if not detected and corrected, could lead to engine in-flight shut-down, possibly resulting in reduced control of the aeroplane.

To address this potential unsafe condition, CFM International issued the applicable S/B, providing instructions to replace the affected parts.

For the reason stated above, this AD requires replacing the affected parts, and prohibits re-installation thereof.

### Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

#### Part Replacement:

- (1) For Group 1 engines: Within the compliance time as defined in Table 1 of this AD, as applicable, replace the affected part with a serviceable part in accordance with the instructions of the applicable S/B.



Table 1 – Affected Parts Replacement

Engine(s) (all models)	Compliance time (A, B, C or D, whichever occurs later, as applicable)
CFM56-5B and CFM56-7B	<b>A:</b> Within 6 500 engine cycles (EC) since re-installation
	<b>B:</b> Within 500 EC after the effective date of this AD, but not exceeding 7 000 EC since re-installation
	<b>C:</b> Within 50 EC after the effective date of this AD
CFM56-5C	<b>A:</b> Within 4 000 EC since re-installation
	<b>B:</b> Within 250 EC after the effective date of this AD, but not exceeding 4250 EC since re-installation
	<b>C:</b> Within 1 500 EC since last seal piece-part fluorescent penetrant inspection
	<b>D:</b> Within 25 EC after the effective date of this AD

**Limitations:**

- (2) From the effective date of this AD, do not operate an aircraft having two CFM56-5B engines installed, equipped with an affected part having accumulated 6 500 EC or more since re-installation.
- (3) From the effective date of this AD, do not operate an aircraft having two CFM56-7B engines installed, equipped with an affected part having accumulated 6 500 EC or more since re-installation.
- (4) From the effective date of this AD, do not operate an aircraft having two or more CFM56-5C engines installed, equipped with an affected part having accumulated 4 000 EC or more since re-installation.

**Part(s) installation:**

- (5) Do not install an affected part on any engine, as required by paragraph (5.1) or (5.2) of this AD, as applicable:
  - (5.1) For Group 1 engines: After removal of each affected part from an engine as required by paragraph (1) of this AD.
  - (5.2) For Group 2 engines: From the effective date of this AD.

**Ref. Publications:**

CFM International S.A. CFM56-5B S/B 72-1074 original issue dated 27 July 2018, or Revision 01 dated 05 December 2018.

CFM International S.A. CFM56-5C S/B 72-0794 original issue dated 14 September 2018, or Revision 01 dated 02 January 2019.



CFM International S.A. CFM56-7B S/B 72-1042 original issue dated 27 July 2018, or Revision 01 dated 02 January 2019.

The use of later approved revisions of the above-mentioned documents is acceptable for compliance with the requirements of this AD.

**Remarks:**

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
2. Based on the required actions and the compliance time, EASA have decided to issue a Final AD with Request for Comments, postponing the public consultation process until after publication
3. Enquiries regarding this AD should be referred to the EASA Programming and Continued Airworthiness Information Section, Certification Directorate. E-mail: [ADs@easa.europa.eu](mailto:ADs@easa.europa.eu).
4. Information about any failures, malfunctions, defects or other occurrences, which may be similar to the unsafe condition addressed by this AD, and which may occur, or have occurred on a product, part or appliance not affected by this AD, can be reported to the [EU aviation safety reporting system](#).
5. For any question concerning the technical content of the requirements in this AD, please contact: CFM International S.A., Customer Support Centre, Telephone: +33 1 64 14 88 66, Fax: +33 1 64 79 85 55, E-mail: [cfm.csc@safrangroup.com](mailto:cfm.csc@safrangroup.com);

or

CFM Inc. Aviation Operations Centre, Telephone: +1 513-552-3272, or +1 877-432-3272, Fax: +1 877-432-3329, E-mail: [geae.aoc@ge.com](mailto:geae.aoc@ge.com), or [aviation.fleetsupport@ge.com](mailto:aviation.fleetsupport@ge.com).

