



適航指令發布單

Airworthiness Directive Issuance Form

民航局 AD 編號 AD number	CAA-2018-05-009	發布日期 Date issued	2018/5/22
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	CFM56-7B20, CFM56-7B22, CFM56-7B22/B1, CFM56-7B24, CFM56-7B24/B1, CFM56-7B26, CFM56-7B26/B1, CFM56-7B26/B2, CFM56-7B27, CFM56-7B27/B1, CFM56-7B27/B3, CFM56-7B20/2, CFM56-7B22/2, CFM56-7B24/2, CFM56-7B26/2, CFM56-7B27/2, CFM56-7B20/3, CFM56-7B22/3, CFM56-7B22/3B1, CFM56-7B24/3, CFM56-7B24/3B1, CFM56-7B26/3, CFM56-7B26/3B1, CFM56-7B26/3B2, CFM56-7B27/3, CFM56-7B27/3B1, CFM56-7B27/3B1F, CFM56-7B27/3B3, CFM56-7B26/3F, CFM56-7B26/3B2F, CFM56-7B27/3F, CFM56-7B20E, CFM56-7B22E, CFM56-7B22E/B1, CFM56-7B24E, CFM56-7B24E/B1, CFM56-7B26E, CFM56-7B26E/B1, CFM56-7B26E/B2, CFM56-7B27E, CFM56-7B27E/B1, CFM56-7B27E/B3, CFM56-7B26E/F, CFM56-7B26E/B2F, CFM56-7B27E/F, CFM56-7B27E/B1F, CFM56-7B27A, CFM56-7B27AE and CFM56-7B27A/3 engines, all serial numbers (s/n). These engines are known to be installed on, but not limited to, Boeing 737-600, 737-700, 737-800 and 737-900 aeroplanes.		
主旨摘要	Engine - Fan Blades - Inspection		
民航局 CAA <input type="checkbox"/> 本國產品 Native products <input type="checkbox"/> 其他個案 Other	設計國民航主管機構 Original Authorities <div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <input type="checkbox"/> FAA <input checked="" type="checkbox"/> EASA <input type="checkbox"/> Brazil <input type="checkbox"/> Transport Canada Civil Aviation <input type="checkbox"/> DGAC </div> <div style="width: 48%;"> <input type="checkbox"/> Germany LBA <input type="checkbox"/> CAA-NL <input type="checkbox"/> UK CAA <input type="checkbox"/> Japan CAB <input type="checkbox"/> CAA of Israel <input type="checkbox"/> Other _____ </div> </div>		
	設計國 AD 編號 Original AD number	2018-0109	
	1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No)		
備註 Note	ATA 72. This AD supersedes EASA Emergency AD 2018-0093-E(CAA-2018-04-002 緊急) dated 20 April 2018. Ref. Publications: CFM International S.A. CFM56-7B S/B 72-1019 original issue dated 24 March 2017, or Revision 01 dated 13 June 2017. and CFM Internation		
註： 1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw Note： 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel:(02)2349-6331~3, Fax:(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw			



Airworthiness Directive

AD No.: 2018-0109

Issued: 17 May 2018

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) 216/2008 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EC) 216/2008, Article 14(4) exemption].

Design Approval Holder's Name:

CFM INTERNATIONAL S.A.

Type/Model designation(s):

CFM56-7B engines

Effective Date: 18 May 2018

TCDS Number(s): EASA.E.004

Foreign AD: Not applicable

Supersedure: This AD supersedes EASA Emergency AD 2018-0093-E dated 20 April 2018.

ATA 72 – Engine – Fan Blades – Inspection

Manufacturer(s):

SAFRAN Aircraft Engines, formerly SNECMA (France); General Electric Aircraft Engines (United States)

Applicability:

CFM56-7B20, CFM56-7B22, CFM56-7B22/B1, CFM56-7B24, CFM56-7B24/B1, CFM56-7B26, CFM56-7B26/B1, CFM56-7B26/B2, CFM56-7B27, CFM56-7B27/B1, CFM56-7B27/B3, CFM56-7B20/2, CFM56-7B22/2, CFM56-7B24/2, CFM56-7B26/2, CFM56-7B27/2, CFM56-7B20/3, CFM56-7B22/3, CFM56-7B22/3B1, CFM56-7B24/3, CFM56-7B24/3B1, CFM56-7B26/3, CFM56-7B26/3B1, CFM56-7B26/3B2, CFM56-7B27/3, CFM56-7B27/3B1, CFM56-7B27/3B1F, CFM56-7B27/3B3, CFM56-7B26/3F, CFM56-7B26/3B2F, CFM56-7B27/3F, CFM56-7B20E, CFM56-7B22E, CFM56-7B22E/B1, CFM56-7B24E, CFM56-7B24E/B1, CFM56-7B26E, CFM56-7B26E/B1, CFM56-7B26E/B2, CFM56-7B27E, CFM56-7B27E/B1, CFM56-7B27E/B3, CFM56-7B26E/F, CFM56-7B26E/B2F, CFM56-7B27E/F, CFM56-7B27E/B1F, CFM56-7B27A, CFM56-7B27AE and CFM56-7B27A/3 engines, all serial numbers (s/n).

These engines are known to be installed on, but not limited to, Boeing 737-600, 737-700, 737-800 and 737-900 aeroplanes.



Definitions:

For the purpose of this AD, the following definitions apply:

The S/B: CFM International CFM56-7B Service Bulletin (S/B) 72-1033.

Affected fan blade: Fan blades, Part Number (P/N) 340-001-022-0, P/N 340-001-026-0, P/N 340-001-027-0, P/N 340-001-028-0, P/N 340-001-029-0, P/N 340-001-036-0, P/N 340-001-037-0, P/N 340-001-038-0, and P/N 340-001-039-0.

Serviceable fan blade: A fan blade that is not an affected fan blade; or an affected fan blade which is new; or an affected fan blade which has accumulated less than 20 000 flight cycles (FC) since new (first installation on an engine), or which, within the last 3 000 FC before installation, passed an inspection (no defects found) in accordance with the instructions of the S/B, or of CFM56-7B S/B 72-1019, or of CFM56-7B S/B 72-1024, or an eddy current inspection (ECI) in accordance with the applicable CFM International Engine Shop Manual (ESM) at Revision 54 Incremental Change, Revision 55 (or later), task 72-21-01-200-001.

Reason:

An occurrence was reported of fan blade failure on a CFM56-7B engine. The released fan blade was initially contained by the engine case, but there was subsequent uncontained forward release of debris and separation of the inlet cowl. Preliminary investigation determined that the event was due to a fracture in the blade, which had initiated from the fan blade dovetail.

This condition, if not detected and corrected, could lead to fan blade failure, possibly resulting in uncontained forward release of debris, with consequent damage to the engine and the aeroplane.

To address this potential unsafe condition, CFM International initially issued CFM56-7B S/B 72-1019 (later revised) and CFM56-7B S/B 72-1024, providing inspection instructions, and EASA issued AD 2018-0071 requiring a one-time inspection of certain fan blades, and, depending on findings, accomplishment of applicable corrective action(s).

After AD 2018-0071 was issued, a further failure of a fan blade of a CFM56-7B engine has been reported. Prompted by this event, CFM International issued CFM56-7B S/B 72-1033, providing instructions for initial and repetitive inspections of all fan blade, and EASA issued AD 2018-0093-E, requiring initial and repetitive inspections of fan blades and, depending on findings, accomplishment of applicable corrective action(s).

Since that AD was issued, it has been determined that the initial inspection for certain fan blades must be accomplished within a reduced compliance time, compared to that required by EASA AD 2018-0093-E.

For the reason described above, this AD retains the requirements of EASA AD 2018-0093-E, which is superseded, but reduces, for certain engines or fan blades, the compliance time for the initial inspection.



Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

Inspection:

- (1) Within the compliance time as defined in Appendix 1 of this AD, and, thereafter, at intervals not exceeding 3 000 FC, accomplish an ultrasonic inspection of each affected fan blade in accordance with the instructions of the S/B.

Corrective Action(s):

- (2) If, during any inspection as required by paragraph (1) of this AD, any discrepancy is detected on an affected fan blade, before next flight, or before release to service of the engine, as applicable, replace that affected fan blade with a serviceable fan blade in accordance with the instructions of the S/B.

Credit:

- (3) Accomplishment of an ECI of an affected fan blade in accordance with the applicable CFM International ESM at Revision 54 Incremental Change, Revision 55 (or later), task 72-21-01-200-001, is an acceptable alternative method to comply with the requirements of paragraph (1) of this AD, as applicable, for that affected fan blade.
- (4) Inspections and corrective actions on an engine, accomplished before the effective date of this AD in accordance with the instructions of CFM56-7B S/B 72-1019 (any issue) or of CFM56-7B S/B 72-1024, as applicable, are acceptable to comply with the initial requirements of paragraphs (1) and (2) of this AD for that engine.

Part installation:

- (5) From the effective date of this AD, it is allowed to install a fan blade on an engine, provided it is a serviceable fan blade, as defined in this AD (see Note 1 of this AD).

Note 1: For the purpose of this AD, removal of a fan blade from an engine and subsequent re-installation of that fan blade on that same engine within the same maintenance visit is not "installation" as specified in paragraph (5) of this AD.

Terminating Action(s):

- (6) None.

Ref. Publications:

CFM International S.A. CFM56-7B S/B 72-1019 original issue dated 24 March 2017, or Revision 01 dated 13 June 2017.

CFM International S.A. CFM56-7B S/B 72-1024 original issue dated 26 July 2017.

CFM International S.A. CFM56-7B S/B 72-1033 original issue dated 20 April 2018, or Revision 01 dated 09 May 2018.

The use of later approved revisions of the above-mentioned documents is acceptable for compliance with the requirements of this AD.



Remarks:

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
2. This AD was posted on 09 May 2018 as PAD 18-069 for consultation until 16 May 2018. The Comment Response Document can be found in the [EASA Safety Publications Tool](#), in the compressed (zipped) file attached to the record for this AD.
3. Enquiries regarding this AD should be referred to the EASA Safety Information Section, Certification Directorate. E-mail: ADs@easa.europa.eu.
4. For any question concerning the technical content of the requirements in this AD, please contact: CFM International S.A., Customer Support Centre, Telephone: +33 1 64 14 88 66, Fax: +33 1 64 79 85 55, E-mail: cfm.csc@safrangroup.com;

or

CFM Inc. Aviation Operations Centre, Telephone: +1 513-552-3272, or +1 877-432-3272, Fax: +1 877-432-3329, E-mail: geae.aoc@ge.com, or aviation.fleetsupport@ge.com.



Appendix 1 – Initial Inspection of Affected Fan Blades (see Notes 2, 3 and 4 of this AD)

Fan Blade FC	Fan Blade Group	Number of Engine Shop Visit	Engine FC	Compliance Time
Not applicable (N/A)	N/A	N/A	30 000 or more	Within 20 days after 20 April 2018 [the effective date of EASA AD 2018-0093-E]
Less than 20 000	N/A	N/A	Less than 30 000	Before exceeding 20 000 fan blade cycles, or within 133 days after 20 April 2018 [the effective date of EASA AD 2018-0093-E], whichever occurs later
20 000 or more	N/A	N/A	Less than 30 000	Within 43 days after the effective date of this AD
unknown	Group A and Group B	N/A	Less than 30 000	Within 43 days after the effective date of this AD
	Unknown, or other than Group A or Group B	1 or more	Less than 30 000	Within 43 days after the effective date of this AD
		None	20 000 or more, but less than 30 000	Within 43 days after the effective date of this AD
			Less than 20 000	Within 133 days after 20 April 2018 [the effective date of EASA AD 2018-0093-E]

Note 2: The engine FC specified in Appendix 1 of this AD are those accumulated, on 20 April 2018 [the effective date of EASA AD 2018-0093-E], by the engine since first installation on an aeroplane.

Note 3: The fan blade FC specified in Appendix 1 of this AD are those accumulated, on 20 April 2018 [the effective date of EASA AD 2018-0093-E], by the affected fan blade since new.

Note 4: Fan Blades Groups identify the date of manufacturing of fan blades; CFM56-7B S/B 72-1033 Revision 1 defines the fan blade groups based on fan blade s/n.

