

|  適航指令發布單 Airworthiness Directive Issuance Form | | | |
|---|--|---------------------|-----------|
| 民航局 AD 編號 AD number | CAA-2017-07-012 | 發布日期 Date issued | 2017/7/26 |
| 適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable) | Airbus A320-211 and A320-231 aeroplanes, manufacturer serial numbers 0029, 0045, 0046, 0049 to 0057 inclusive, 0059, 0064 and 0065. | | |
| 主旨摘要 | Fuselage - Gusset Frame Attachment Holes - Inspection / Repair | | |
| 民航局 CAA <input type="checkbox"/> 本國產品 Native products <input type="checkbox"/> 其他個案 Other | 設計國民航主管機構 Original Authorities <input type="checkbox"/> FAA <input type="checkbox"/> Germany LBA <input checked="" type="checkbox"/> EASA <input type="checkbox"/> CAA-NL <input type="checkbox"/> Brazil <input type="checkbox"/> UK CAA <input type="checkbox"/> Transport Canada Civil Aviation <input type="checkbox"/> Japan CAB <input type="checkbox"/> DGAC <input type="checkbox"/> CAA of Israel <input type="checkbox"/> Other _____ | | |
| | 設計國 AD 編號 Original AD number | 2017-0128 | |
| | 1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No) | | |
| 備註 Note | ATA 53. This AD supersedes DGAC France AD 1996-234-087(B)(2002-10-021) Revision 1, dated 30 October 2002. Ref. Publications: Airbus SB A320-53-1071 original issue dated 07 November 1995, or Revision 01 dated 04 July 2002, or Revision 02 dated 05 May 2016, or Revision 03 dated 20 July 2017. and Airbus SB A320-53-1072 original issue dated 07 November 1995, or Revision 01 dated 04 July 2002, or Revision 02 dated 05 May 2016. | | |
| 註： 1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw Note： 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw | | | |



Airworthiness Directive

AD No.: 2017-0128

Issued: 24 July 2017

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) 216/2008 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EC) 216/2008, Article 14(4) exemption].

Design Approval Holder's Name:

AIRBUS

Type/Model designation(s):

A320 aeroplanes

Effective Date: 07 August 2017

TCDS Number(s): EASA.A.064

Foreign AD: Not applicable

Revision: This AD supersedes DGAC France AD 1996-234-087(B) Revision 1, dated 30 October 2002.

ATA 53 – Fuselage – Gusset Frame Attachment Holes – Inspection / Repair

Manufacturer(s):

Airbus (formerly Airbus Industrie)

Applicability:

Airbus A320-211 and A320-231 aeroplanes, manufacturer serial numbers 0029, 0045, 0046, 0049 to 0057 inclusive, 0059, 0064 and 0065.

Reason:

During fatigue test on simulated flights, cracks developed on the inner flange of door frame 66 at stringer 18 and 20 positions. These cracks were located in the gusset plate attachment holes and were hidden by the plates.

This condition, if not detected and corrected, could affect the structural integrity of the fuselage.

To address this potential unsafe condition, Airbus issued Service Bulletin (SB) A320-53-1071, later revised, to provide instructions to inspect and repair the gusset plate attachment holes at frame 66, at stringers 18, 20 and 22 both left hand (LH) and right hand (RH) side of the fuselage (hereafter collectively referred to as “the attachment holes” in this AD), and SB A320-53-1072, providing instructions for reworking of the attachment holes.



Consequently, DGAC France issued AD 1996-234-087, later revised, requiring repetitive inspections and, depending on findings, repair of the attachment holes, and including reference to a reworking procedure, which constitutes optional terminating action for the repetitive inspections of the attachment holes.

Since that AD was issued, based on results from a full scale fatigue test, it was determined that the inspection intervals must be reduced. Airbus issued SB A320-53-1071 Revision 03, modifying the inspection threshold and intervals, and not changing the inspection instructions.

For the reason described above, this AD retains the requirement of DGAC France AD 1996-234-087 R1, which is superseded, and requires reduction of the repetitive inspection interval.

Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

Repetitive inspections:

- (1) Within the compliance time as specified in Table 1 of this AD, as applicable, and, thereafter, at intervals not to exceed 10 900 flight cycles (FC), accomplish a special detailed inspection (SDI) of the attachment holes in accordance with the instructions of Airbus SB A320-53-1071.

Table 1: Inspection Threshold

| Aeroplane Condition (see Note 1 of this AD) | Compliance Time |
|--|--|
| None | Before exceeding 39 000 FC since aeroplane first flight |
| One SDI accomplished | Before exceeding 39 000 FC since aeroplane first flight, or within 1 500 FC after the effective date of this AD, whichever occurs later, but not exceeding 20 000 FC since the first SDI |
| Two SDIs accomplished | Within 10 900 FC since last SDI, or before exceeding 49 900 FC since aeroplane first flight, whichever occurs first |

Note 1: The condition as specified in Table 1 of this AD refers to the number of SDIs accomplished on the aeroplane, before the effective date of this AD, in accordance with the instructions of Airbus SB A320-53-1071 (any revision).

Corrective Action(s):

- (2) If, during any SDI as required by paragraph (1) of this AD, any crack is found on an attachment hole, before next flight, repair the area of the affected attachment hole in accordance with the instructions of Airbus SB A320-53-1071.
- (3) If, during any SDI as required by paragraph (1) of this AD, any crack is found on any other hole of the gusset plate, before next flight, contact Airbus for approved repair instructions and accomplish those instructions accordingly.



Terminating Action:

- (4) Repair of an attachment hole area on an aeroplane, as required by paragraph (2) of this AD, constitutes terminating action for the repetitive inspections of that attachment hole area as required by paragraph (1) of this AD for that aeroplane.
- (5) Repair of an aeroplane, as required by paragraph (3) of this AD, does not constitute terminating action for the repetitive inspections as required by paragraph (1) of this AD for that aeroplane, unless specified otherwise in the instructions provided by Airbus.
- (6) Modification of an aeroplane in accordance with the instructions of Airbus SB A320-53-1072 constitutes terminating action for the repetitive SDIs as required by paragraph (1) of this AD for that aeroplane.

Ref. Publications:

Airbus SB A320-53-1071 original issue dated 07 November 1995, or Revision 01 dated 04 July 2002, or Revision 02 dated 05 May 2016, or Revision 03 dated 20 July 2017.

Airbus SB A320-53-1072 original issue dated 07 November 1995, or Revision 01 dated 04 July 2002, or Revision 02 dated 05 May 2016.

The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.

Remarks:

- 1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
- 2. This AD was posted on 13 June 2017 as PAD 17-072 for consultation until 11 July 2017. No comments were received during the consultation period.
- 3. Enquiries regarding this AD should be referred to the Safety Information Section, Certification Directorate, EASA. E-mail: ADs@easa.europa.eu.
- 4. For any question concerning the technical content of the requirements in this AD, please contact: AIRBUS – Airworthiness Office – EIAS; Fax +33 5 61 93 44 51; E-mail: account.airworth-eas@airbus.com.

