

 適航指令發布單 Airworthiness Directive Issuance Form			
民航局 AD 編號 AD number	CAA-2016-12-002	發布日期 Date issued	2016/12/6
適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable)	Airbus A318-111, A318-112, A318-121, A318-122, A319-111, A319-112, A319-113, A319-114, A319-115, A319-131, A319-132, A319-133, A320-211, A320-212, A320-214, A320-215, A320-216, A320-231, A320-232, A320-233, A321-111, A321-112, A321-131, A321-211, A321-212, A321-213, A321-231 and A321-232 aeroplanes, all manufacturer serial numbers, except: aeroplanes on which Airbus modification (mod) 157039 has been embodied in production; - A319 aeroplanes on which mod 28238, mod 28162 and mod 28342 have been embodied in production; and - A318 aeroplanes on which mod 39195 has been embodied in production or Airbus Service Bulletin (SB) A320-00-1219 has been embodied in service.		
主旨摘要	Fuselage-Door Stop Fitting Holes at Frames 66/68-Inspection / Repair		
民航局 CAA <input type="checkbox"/> 本國產品 Native products <input type="checkbox"/> 其他個案 Other	設計國民航主管機構 Original Authorities <input type="checkbox"/> FAA <input type="checkbox"/> Germany LBA <input checked="" type="checkbox"/> EASA <input type="checkbox"/> CAA-NL <input type="checkbox"/> Brazil <input type="checkbox"/> UK CAA <input type="checkbox"/> Transport Canada Civil Aviation <input type="checkbox"/> Japan CAB <input type="checkbox"/> DGAC <input type="checkbox"/> CAA of Israel <input type="checkbox"/> Other _____		
	設計國 AD 編號 Original AD number	2016-0238	
	1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No)		

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備註 Note	ATA 53. This AD supersedes EASA AD 2016-0015(CAA-2016-01-006) dated 15 January 2016. Ref. Publications: Airbus SB A320-57-1193, original issue dated 16 October 2015, or Revision 01 dated 05 February 2016, or Revision 02 dated 18 May 2016, or Revision 03 dated 03 August 2016, or Revision 04 dated 30 September 2016. Airbus SB A320-53-1288, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016. Airbus SB A320-53-1290, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016. and Airbus SB A320-53-1288, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016. and Airbus SB A320-53-1290, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016.
註： Note：	1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw

CAA Form ACS-P08-02

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Airworthiness Directive

AD No.: 2016-0238

Issued: 02 December 2016

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EC) 216/2008 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 66 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EC) 216/2008, Article 14(4) exemption].

Design Approval Holder's Name:

AIRBUS

Type/Model designation(s):

A318, A319, A320 and A321 aeroplanes

Effective Date: 16 December 2016

ETSO Approval: EASA.A.064

Foreign AD: Not applicable

Supersedure: This AD supersedes EASA AD 2016-0015 dated 15 January 2016.

ATA 53 – Fuselage – Door Stop Fitting Holes at Frames 66/68 – Inspection / Repair

Manufacturer(s):

Airbus (formerly Airbus Industrie)

Applicability:

Airbus A318-111, A318-112, A318-121, A318-122, A319-111, A319-112, A319-113, A319-114, A319-115, A319-131, A319-132, A319-133, A320-211, A320-212, A320-214, A320-215, A320-216, A320-231, A320-232, A320-233, A321-111, A321-112, A321-131, A321-211, A321-212, A321-213, A321-231 and A321-232 aeroplanes, all manufacturer serial numbers, except:

- aeroplanes on which Airbus modification (mod) 157039 has been embodied in production;
- A319 aeroplanes on which mod 28238, mod 28162 **and** mod 28342 have been embodied in production; and
- A318 aeroplanes on which mod 39195 has been embodied in production or Airbus Service Bulletin (SB) A320-00-1219 has been embodied in service.

Reason:

During an A320 fatigue test campaign, it was determined that fatigue damage could appear at the door stop fitting holes of fuselage frame (FR) 66 and FR 68 on left hand (LH) and right hand (RH) sides.

This condition, if not detected and corrected, could affect the structural integrity of the airframe.



Two inspections, Airworthiness Limitations Item (ALI) tasks 534129 and 534130, were introduced in the Airworthiness Limitations Section (ALS) Part 2 with the April 2012 revision and with some compliance time changes with Revision 3 of ALS Part 2 dated October 2014.

Since these ALI tasks were implemented, a significant number of reports was received concerning non-critical damage and early crack findings. Prompted by these reports, Airbus published SB A320-53-1288 and SB A320-53-1290, providing inspection instructions to improve damage management and modification instructions.

Consequently, EASA issued AD 2016-0015, requiring repetitive rototest inspections of the affected door stop fitting holes and, depending on findings, repair of any cracked area(s).

Since that AD was issued, ALS Part 2 Revision 04 and later on Revision 05 were published, introducing updated thresholds and/or intervals for some tasks as specified in Airbus SB A320-53-1288, introducing new configuration of aeroplane with RETRO WING having accomplished SB A320-57-1193 (mod 160080), and keeping the threshold or interval only in flight cycles (FC).

For the reasons described above, this AD retains the requirements of EASA AD 2016-0015, which is superseded, but requires those actions within the updated thresholds and intervals. In addition, a corrected threshold for pre-mod 160021 A321 aeroplanes is introduced and the Applicability is reduced to exclude configurations that are not affected.

Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

- (1) Before exceeding the threshold, and, thereafter, at intervals not to exceed those defined in Appendix 1 of this AD, accomplish a rototest inspection of all holes below each door stop fitting at fuselage FR 66 and FR 68, both LH and RH sides, in accordance with the instructions of Airbus SB A320-53-1288.
- (2) Inspections on an aeroplane, accomplished per ALI task 534129 or ALI task 534130 before the effective date of this AD are acceptable to comply with the requirements of paragraph (1) of this AD for that aeroplane. After the effective of this AD, repetitive inspections must be continued as required by paragraph (1) of this AD.
- (3) As an alternative to continued inspection as required by paragraph (1) of this AD, before next flight after any rototest inspection in accordance with the instructions of Airbus SB A320-53-1288 during which no cracks were detected, modify the affected area in accordance with the instructions of Airbus SB A320-53-1290.
- (4) After modification of an aeroplane in accordance with the instructions of Airbus SB A320-53-1290, before exceeding the threshold as defined in Table 1 of this AD, as applicable, and, thereafter, at intervals not to exceed those defined in the Appendix 1 of this AD, accomplish a rototest inspection of all holes below each door stop fitting at fuselage FR 66 and FR 68, both LH and RH sides, in accordance with the instructions of Airbus SB A320-53-1288. This requirement supersedes the repetitive inspections as required by paragraph (1) of this AD for that aeroplane.



Table 1 – Inspection Threshold after Cold Working

FC accumulated since first flight at time of optional cold working (Airbus SB A320-53-1290)	Compliance Time
Less than 1 800 FC	As defined in Appendix 1 of this AD
1 800 FC or more, but less than 13 800 FC	Before exceeding 48 000 FC since aeroplane first flight
13 800 FC or more	Before exceeding 60 000 FC since aeroplane first flight

- (5) If, during any inspection as required by paragraph (1) or (4) of this AD, as applicable, a crack is detected, before next flight, accomplish the applicable repair instructions and corrective action(s) in accordance with the applicable Structural Repair Manual (SRM), or contact Airbus to obtain approved instructions for corrective action and accomplish those instructions accordingly.
- (6) Repair of an aeroplane as required by paragraph (5) of this AD does not constitute terminating action for the repetitive inspections as required by paragraph (1) or (4) of this AD for that aeroplane, unless specified otherwise in the instructions provided by Airbus.
- (7) For an aeroplane that has been inspected per ALI task 534129 or ALI task 534130 and repaired, before the effective date of this AD, in accordance with the instructions of the applicable SRM, or using an Airbus Repair Design Approval Sheet (RDAS), accomplish the next due inspection for each repaired fastener hole in accordance with, and within the time period after repair, as specified in the SRM or Airbus RDAS, as applicable. For all fastener holes where no damage or cracks was detected (i.e. those not repaired), see paragraph (1) or (8) of this AD, as applicable.
- (8) For an aeroplane that has been inspected per ALI task 534129 or ALI task 534130 and repaired, before the effective date of this AD, in accordance with the instructions of the applicable SRM, or using an Airbus RDAS, modification of the four fastener holes at door stop locations where no damage or cracks was detected (i.e. door stop locations not repaired) in accordance with the instructions of Airbus SB A320-53-1290 constitutes terminating action for the repetitive inspections of those four fastener holes at those door stop locations as required by paragraph (1) of this AD for that aeroplane.
- (9) For an aeroplane that has been repaired, before 29 January 2016 [the effective date of EASA AD 2016-0015], in the areas described in this AD using an Airbus RDAS unrelated to ALI task 534129 or ALI task 534130, within the compliance time as specified in paragraph (1) of this AD, as applicable, contact Airbus for approved instructions and accomplish those instructions accordingly.
- (10) Accomplishment of corrective action(s) on an aeroplane, as required by paragraph (9) of this AD, does not constitute terminating action for the repetitive inspections as required by



paragraph (1) or (4) for that aeroplane, as applicable, unless specified otherwise in the instructions provided by Airbus.

- (11) Accomplishment of inspections on an aeroplane, as required by paragraph (1), (4) or (7) of this AD, as applicable, supersedes the inspection requirements of ALI task 534129 or ALI task 534130, as applicable, for that aeroplane (see Note).
- (12) Accomplishment of modification of the four fastener holes at a door stop location of an aeroplane, as specified in paragraph (3) or (8) of this AD, as applicable, and subsequent repetitive inspections as required by paragraph (4) of this AD, cancels the inspection requirements of ALI task 534129 or ALI task 534130, as applicable, for those holes for that aeroplane (see Note).

Note: these ALI tasks have been removed with ALS part 2 Revision 05 dated 08 July 2016.

Ref. Publications:

Airbus SB A320-57-1193, original issue dated 16 October 2015, or Revision 01 dated 05 February 2016, or Revision 02 dated 18 May 2016, or Revision 03 dated 03 August 2016, or Revision 04 dated 30 September 2016.

Airbus SB A320-53-1288, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016.

Airbus SB A320-53-1290, original issue dated 10 October 2014, or Revision 01 dated 03 October 2016.

The use of later approved revisions of these documents is acceptable for compliance with the requirements of this AD.

Remarks:

- 1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD.
- 2. This AD was posted on 05 August 2016 as PAD 16-118 for consultation until 02 September 2016. The Comment Response Document can be found at <http://ad.easa.europa.eu>.
- 3. Enquiries regarding this AD should be referred to the EASA Safety Information Section, Certification Directorate. E-mail: ADs@easa.europa.eu.
- 4. For any question concerning the technical content of the requirements in this AD, please contact: AIRBUS – Airworthiness Office – EIAS; Fax +33 5 61 93 44 51; E-mail: account.airworth-eas@airbus.com.



Appendix 1: Door Stop Fitting Holes – Inspection / Repair Threshold and interval

The threshold for initial inspection as specified in Table 2 and 3 of this Appendix must be calculated since first flight of the aeroplane, except for post-mod 160080 aeroplanes for which a “corrected” threshold or interval can be defined in accordance with the instructions of Airbus SB A320-57-1193.

Table 2 - Aft passenger/crew door cut-out
Door stop fittings holes at FR 66 WEB LH/RH

Aeroplanes affected	Threshold	Interval
A318-PAX	33 800 FC	5 900 FC
A319-PAX pre mod 160001 and pre mod 160080	42 700 FC	7 500 FC
A319-PAX post mod 160001 OR A319-PAX post mod 160080	40 300 FC	7 200 FC
A320 pre mod 160001 and pre mod 160080	48 000 FC	9 700 FC
A320 post mod 160001 OR A320 post mod 160080	45 500 FC	7 800 FC
A321 pre mod 160021	34 500 FC*	17 000 FC
A321 post mod 160021	39 400 FC	8 500 FC

* or before 30 Nov 2017 without exceeding accumulation of 42 300 FC since first flight.

Table 3 - Aft passenger/crew door cut-out
Door stop fittings holes at FR 68 WEB LH/RH

Aeroplanes affected	Threshold	Interval
A318-PAX	30 800 FC	5 900 FC
A319-PAX pre mod 160001 and pre mod 160080	34 400 FC	7 500 FC
A319-PAX post mod 160001 OR A319-PAX post mod 160080	33 500 FC	7 200 FC
A320	40 900 FC	9 700 FC
A321 pre mod 160021	24 400 FC**	13 600 FC
A321 post mod 160021	39 300 FC	8 500 FC

** or before 30 Nov 2017 without exceeding accumulation of 39 300FC since first flight.

