



適航指令發布單

Airworthiness Directive Issuance Form

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|---|--|---------------------|-----------|
| 民航局 AD 編號 AD number | CAA-2016-02-006A | 發布日期 Date issued | 2018/10/3 |
| 適用之航空產品 Applied to (models, serial numbers or part numbers, as applicable) | Airbus A340-211, A340-212, A340-213, A340-311, A340-312 and A340-313 aeroplanes, all manufacturer serial numbers (MSN). | | |
| 主旨摘要 | Fuselage - Structure Frames and Joints - Modification / Reinforcement | | |
| 民航局 CAA <input type="checkbox"/> 本國產品 Native products <input type="checkbox"/> 其他個案 Other | 設計國民航主管機構 Original Authorities <div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <input type="checkbox"/> FAA <input checked="" type="checkbox"/> EASA <input type="checkbox"/> Brazil <input type="checkbox"/> Transport Canada Civil Aviation <input type="checkbox"/> DGAC </div> <div style="width: 48%;"> <input type="checkbox"/> Germany LBA <input type="checkbox"/> CAA-NL <input type="checkbox"/> UK CAA <input type="checkbox"/> Japan CAB <input type="checkbox"/> CAA of Israel <input type="checkbox"/> Other _____ </div> </div> | | |
| | 設計國 AD 編號 Original AD number | 2016-0035R1 | |
| | 1. 直接採用原 AD 之內容?(Is the original AD directly adopted?) <input checked="" type="checkbox"/> 是(Yes) <input type="checkbox"/> 否(No) _ a. 生效日期另訂為(Re-specify the effective date as) : _____ b. 執行時限另訂為(Re-specify the compliance time or period as) : _____ 2. 使用人是否需要將 AD 執行結果向民航局提出報告?(Do Users need to report the status of compliance to the CAA?) <input type="checkbox"/> 是(Yes) <input checked="" type="checkbox"/> 否(No) | | |
| 備註 Note | ATA 53. This AD revises EASA AD 2016-0035(CAA-2016-02-006) dated 24 February 2016. Ref. Publications: Airbus SB A340-53-4065 original issue dated 15 May 1996, or Revision 01 dated 27 May 1998, or Revision 02 dated 22 February 1999, or Revision 03 dated 15 November 1999, or Revision 04 dated 01 June 2012. and Airbus SB A340-53-4135 original issue dated 12 July 2002, or Revision 01 dated 19 March 2003, or Revision 02 dated 21 June 2010, or Revision 03 dated 17 July 2012. and Airbus SB A340-53-4191 original issue dated 25 June 2012. and Airbus SB A340-53-4194 original issue dated 04 October 2012, or Revision 01 dated 16 August 2016. and Airbus SB A340-53-4196 original issue dated 16 May 2013. Airbus SB A340-53-4197 original issue dated 16 May 2013. and Airbus SB A340-53-4198 original issue dated 24 May 2013, or Revision 01 dated 12 October 2016. and Airbus SB A340-53-4234 original issue dated 30 November 2015. and Airbus SB A340-53-4237 original issue dated 05 February 2018. and Airbus SB A340-53-4241 original issue dated 05 July 2018. and Airbus SB A340-53-4242 original issue dated 21 June 2018. | | |
| 註： 1. AD 內容後附。 2. 航空器產品使用人得向民航局提出豁免、替代符合方法、執行時限之展延之申請。 3. 如有任何問題，請聯絡交通部民用航空局初始適航科。Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw Note： 1. The AD text is enclosed. 2. Exemption, an alternative method of compliance or adjustment of the compliance time may be proposed to the CAA for approval. 3. For further information, please contact Civil Aeronautics Administration on Tel：(02)2349-6331~3, Fax：(02)2545-8464, e-mail： adcaa@mail.caa.gov.tw | | | |



Airworthiness Directive

AD No.: 2016-0035R1

Issued: 21 September 2018

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 2018/1139 on behalf of the European Union, its Member States and of the European third countries that participate in the activities of EASA under Article 129 of that Regulation.

This AD is issued in accordance with Regulation (EU) 748/2012, Part 21.A.3B. In accordance with Regulation (EU) 1321/2014 Annex I, Part M.A.301, the continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an aircraft to which an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency [Regulation (EU) 1321/2014 Annex I, Part M.A.303] or agreed with the Authority of the State of Registry [Regulation (EC) 216/2008, Article 14(4) exemption].

Design Approval Holder's Name:

AIRBUS

Type/Model designation(s):

A340 aeroplanes

Effective Date: Revision 1: 19 October 2018
Original issue: 09 March 2016

TCDS Number(s): EASA.A.015

Foreign AD: Not applicable

Revision: This AD revises EASA AD 2016-0035 dated 24 February 2016.

ATA 53 – Fuselage – Structure Frames and Joints – Modification / Reinforcement

Manufacturer(s):

Airbus, formerly Airbus Industrie

Applicability:

Airbus A340-211, A340-212, A340-213, A340-311, A340-312 and A340-313 aeroplanes, all manufacturer serial numbers (MSN).

Reason:

During the analysis supporting A340 extension of the Maintenance Program Publication Trigger (MPPT), based on engineering data that supports the structural maintenance program, it was determined that no affected aeroplane should be operated beyond a given threshold, also known as SMP (Structural Modification Point), without prior embodiment of some modifications. As defined in Airbus Operators Information Transmission (OIT) 999-0133/14, the MPPT corresponds to the values up to which the structural maintenance program has been validated in compliance with damage tolerance requirements of FAR/JAR/CS 25.571. The A340 MPPT extension took into account further operation of full scale fatigue test results, in-service findings, and the structural ageing effect including re-evaluation of the Fatigue and Damage Tolerance analysis of the original structure and its modifications.



To allow the A340 MPPT extension, Airbus designed a number of modifications which were initially integrated in Section 3 of Airbus A340 ALS Part 2.

Failure to embody those modifications could lead to crack initiation and (undetected) propagation, possibly resulting in reduced structural integrity of the aeroplane fuselage.

EASA issued AD 2013-0127 to require accomplishment of these modifications as part of compliance with the ALS. After that AD was issued, Airbus A340 ALS Part 2 variation 1.3 Revision 03 was published, removing Section 3, which may have caused operators to conclude that the modifications were no longer required.

Consequently, EASA issued AD 2016-0035 to require the accomplishment of certain modifications, previously listed in Section 3 of Airbus A340 ALS Part 2, as specified in Appendix 1 of that AD.

Since that AD was issued, Airbus also developed some modifications which can be an alternative to some existing ones.

For the reasons described above, this AD is revised to provide alternative solutions for certain modifications. In addition, the configurations affected by Actions No.5 and No.11 have been amended, effectively clarifying the Applicability of those actions. This revised AD also contains some editorial changes to meet the latest AD writing standards, without changes to the technical content.

Required Action(s) and Compliance Time(s):

Required as indicated, unless accomplished previously:

Modification(s):

- (1) Within the compliance time(s) of the applicable SMP, as defined for each action in Appendix 1, Table 3, of this AD, but not before reaching the lower limit as defined in Appendix 1, Table 2, of this AD, as applicable to aeroplane configuration, modify the aeroplane in accordance with the instructions of each corresponding Airbus Service Bulletin (SB), as specified for each action in Appendix 1 of this AD.
- (2) For those actions where Appendix 1, Table 3, of this AD does not identify an SB, contact Airbus for approved instructions for the corresponding modification, as listed in Appendix 1 of this AD, and, within the compliance time(s) of the applicable SMP, as specified in Appendix 1, Table 3, of this AD, accomplish those instructions accordingly.

Alternative Method(s):

- (3) Modification of an aeroplane in accordance with the instructions of Airbus SB A340-53-4237 is an acceptable alternative method to comply with the modification requirements of Action No.11 (Airbus SB A340-53-4234) for that aeroplane, provided this is accomplished without exceeding the applicable compliance times.
- (4) Modification of an aeroplane in accordance with the instructions of Airbus SB A340-53-4241 (A340-300 aeroplanes) or SB A340-53-4242 (A340-200 aeroplanes) is an acceptable alternative method to comply with the modification requirements of Action No.10 (Airbus SB



A340-53-4198) for that aeroplane, provided this is accomplished without exceeding the applicable compliance times.

Ref. Publications:

Airbus SB A340-53-4065 original issue dated 15 May 1996, or Revision 01 dated 27 May 1998, or Revision 02 dated 22 February 1999, or Revision 03 dated 15 November 1999, or Revision 04 dated 01 June 2012.

Airbus SB A340-53-4135 original issue dated 12 July 2002, or Revision 01 dated 19 March 2003, or Revision 02 dated 21 June 2010, or Revision 03 dated 17 July 2012.

Airbus SB A340-53-4191 original issue dated 25 June 2012.

Airbus SB A340-53-4194 original issue dated 04 October 2012, or Revision 01 dated 16 August 2016.

Airbus SB A340-53-4196 original issue dated 16 May 2013.

Airbus SB A340-53-4197 original issue dated 16 May 2013.

Airbus SB A340-53-4198 original issue dated 24 May 2013, or Revision 01 dated 12 October 2016.

Airbus SB A340-53-4234 original issue dated 30 November 2015.

Airbus SB A340-53-4237 original issue dated 05 February 2018.

Airbus SB A340-53-4241 original issue dated 05 July 2018.

Airbus SB A340-53-4242 original issue dated 21 June 2018.

The use of later approved revisions of the above-mentioned documents is acceptable for compliance with the requirements of this AD.

Airbus OIT 999-0133/14 Revision 02, dated 27 August 2015, provides additional information on the subject addressed by this AD.

Remarks:

1. If requested and appropriately substantiated, EASA can approve Alternative Methods of Compliance for this AD
2. The original issue of this AD was posted on 16 December 2015 as PAD 15-154. Revision 1 of this AD was posted on 20 July 2018 as PAD 18-104 for consultation on 03 August 2018. The Comment Response Documents can be found in the [EASA Safety Publications Tool](#), in the compressed (zipped) file attached to the record for this AD.
3. Enquiries regarding this AD should be referred to the EASA Safety Information Section, Certification Directorate. E-mail: ADs@easa.europa.eu.



4. Information about any failures, malfunctions, defects or other occurrences, which may be similar to the unsafe condition addressed by this AD, and which may occur, or have occurred on a product, part or appliance not affected by this PAD, can be reported to the [EU aviation safety reporting system](#).
5. For any question concerning the technical content of the requirements in this AD, please contact: AIRBUS – Airworthiness Office – EIAL, E-mail: airworthiness.A330-A340@airbus.com.



Appendix 1 – SMP / Modifications

Notes referenced in Table 3 below:

Note 1: LR = Flight Hours (FH) optimized set for aeroplane in Long Range (LR) operations; SR = FH optimized set for aeroplane in Short Range (SR) operations.

Note 2: Each applicable SB defines the aeroplanes (MSN) and configuration(s) for which the actions are required. The affected Weight Variant (WV) Group definitions are provided in Table 1 of this AD.

Table 1 – WV Group Definitions

| Aeroplanes | Group | WV |
|------------|-----------|---|
| A340-200 | Group 42A | 000, 001 and 002 |
| | Group 42B | 021 |
| A340-300 | Group 43A | 000, 001, 002, 003 and 004 |
| | Group 43B | 020, 021, 023, 024, 025, 026, 028 and 029 |
| | Group 43C | 027 |

Note 3: For some modifications, a lower threshold, as defined in flight cycles (FC) or FH, whichever occurs later, as specified in Table 2 of this AD, was determined to be necessary.

Table 2 – Window of Embodiment: Lower Threshold for Modification (see Note 1 of this AD)

| Action No. | SB (Mod) | LR (Note 1) | SR (Note 1) |
|------------|--|----------------------|-----------------------|
| 1 | SB A340-53-4065 (Mod 43904) | 5 500 FC | 3 200 FC or 44 600 FH |
| 2 | SB A340-53-4135 (Mod 49404), only for Groups 42B, 43B and 43C | 9 300 FC or 9 300 FH | 1 300 FC or 37 000 FH |
| 8 | SB A340-53-4194 (Mod 202494), only for Groups 42B, 43B and 43C | 9 100 FC or 8 000 FH | 7 200 FC or 61 000 FH |

Note 4: For aeroplanes that are close to, or have already exceeded the thresholds, as specified for **Action (11)** in Table 3 of this AD (SB A340-53-4234), accomplishment of the modification can be deferred for a period not exceeding 12 months after 09 March 2016 [the effective date of EASA AD 2016-0035 at original issue].



Table 3 – Modifications

| Action No. | Description of Action | Applicability (Note 2) | Applicable SB (Equivalent Airbus Mod, EASA approval) | Compliance Time (FC or FH, whichever occurs first) | |
|------------|--|---|--|---|-----------------------------------|
| | | | | SMP LR (Note 1) | SMP SR (Note 1) |
| 1 | Change at the stringer holes of center fuselage upper frames | Group 43A – Pre-mod 43904 | SB A340-53-4065 (Mod 43904) | 17 200 FC / 116 400 FH (Note 3) | 18 700 FC / 75 000 FH (Note 3) |
| | | Group 42A – Pre-mod 43904 | | 17 700 FC / 120 000 FH (Note 3) | 19 300 FC / 77 400 FH (Note 3) |
| 2 | Reinforce area of frame FR40.3 to FR45, STR 26 to stringer STR 29 | Group 42B – Pre-mod 49404, or Group 43B – Pre-mod 49404, or Group 43C – Pre-mod 49404 | SB A340-53-4135 (Mod 49404) | 12 000 FC / 81 400 FH (Note 3) | 16 500 FC / 66 000 FH (Note 3) |
| | | Group 42A – Pre-mod 49404, or Group 43A – Pre-mod 49404 | | 16 200 FC / 109 800 FH | 22 200 FC / 89 000 FH |
| 3 | Improve fatigue life at circumferential joints of frame FR45 at intersections with longitudinal joints | Group 42B – Pre-mod 202357 | SB A340-53-4191 (Mod 202357) | 20 700 FC | |
| | | Group 43B – Post-mod 44583, Pre-mod 49202 and Pre-mod 202357, or Group 43C – Pre-mod 202357 | | 17 400 FC | |
| | | Group 43B – Pre-mod 44583 and Pre-mod 202357 | | 21 700 FC | |
| 4 | Reinforce frame couplings in area of frame FR20-FR25 / stringer STR20-STR22 | Group 43A – Post-mod 42185, Pre-mod 202450 | (Mod 202450, Airbus DOA approved) | 21 000 FC | |
| | | Group 43B – Pre-mod 202450, or Group 43C – Pre-mod 202450 | | 21 700 FC | |



| Action No. | Description of Action | Applicability (Note 2) | Applicable SB (Equivalent Airbus Mod, EASA approval) | Compliance Time (FC or FH, whichever occurs first) | |
|--------------|---|---|--|---|------------------------|
| | | | | SMP LR (Note 1) | SMP SR (Note 1) |
| 4 (cont.) | Reinforce frame couplings in area of frame FR20-FR25 / stringer STR20-STR22 | Group 42A – Post-mod 42185, Pre-mod 202450, or Group 42B – Post-mod 42185, Pre-mod 202450 | (Mod 202450, Airbus DOA approved) | 22 500 FC | |
| 5 | Reinforce circumferential joint at frame FR53.6-FR53.7 (Door TYPE A) | Group 43A – Post-mod 40161 and Pre-mod 202451 | (Mod 202451, EASA 10055708) | 24 200 FC / 16 3300 FH | 28 600 FC / 114 900 FH |
| | | Group 43B – Post-mod 40161 and Pre-mod 202451, or Group 43C – Post-mod 40161 and Pre-mod 202451 | | 22 200 FC / 149 600 FH | 25 900 FC / 103 900 FH |
| 6 | Reinforce circumferential joint of rear fuselage at frame FR58 | Group 42A – Pre-mod 40556 and Pre-mod 202452 | SB A340-53-4196 (Mod 202452) | 11 800 FC / 79 800 FH | 13 800 FC / 55 700 FH |
| | | Group 43B – Pre-mod 202452, or Group 43C – Pre-mod 202452 | | 15 400 FC / 104 900 FH | 18 300 FC / 73 300 FH |
| | | Group 43A – Pre-mod 40556 and Pre-mod 202452 | | 19 200 FC / 129 600 FH | 22 500 FC / 90 400 FH |
| | | Groups 42A and 42B (Airbus document refers to A340-200) – Post-mod 40556, Pre-mod 202452 | | 24 100 FC / 162 800 FH | 28 300 FC / 113 600 FH |
| 7 | Improve fatigue life of the external fuselage structure between frame FR53-2 and FR53-3 at stringer STR39 | Group 42A – Pre-mod 42607 and Pre-Mod 202492, or Group 43A – Pre-mod 42607 and Pre-Mod 202492 | (Mod 202492, EASA 10040091) | 20 000 FC | |



| Action No. | Description of Action | Applicability (Note 2) | Applicable SB (Equivalent Airbus Mod, EASA approval) | Compliance Time (FC or FH, whichever occurs first) | |
|------------|--|---|--|---|-----------------------------------|
| | | | | SMP LR (Note 1) | SMP SR (Note 1) |
| 8 | Improve fatigue life of frame foot from FR.48 to FR.53-2 at stringer STR 25 and STR26 of center fuselage | Group 42B – Pre-mod 202494, or Group 43B – Pre-mod 202494, or Group 43C – Pre-mod 202494 | SB A340-53-4194 (Mod 202494) | 12 100 FC / 81 700 FH (Note 3) | 13 100 FC / 52 700 FH (Note 3) |
| | | Group 42A – Post-mod 42409S11839, Pre-mod 202494, or Group 43A – Post-mod 42409S11839, Pre-mod 202494 | | 18 500 FC / 125 400 FH | 20 200 FC / 80 900 FH |
| 9 | Improve fatigue life of internal fuselage structure on longitudinal beams above center wing box | Group 43A – Pre-mod 202553, or Group 43B – Pre-mod 49202 and Pre-mod 202553, or Group 43C – Pre-mod 202553 | (Mod 202553, EASA 10040091) | 26 800 FC | |
| 10 | Reinforce circumferential joint and longitudinal joint in area of frame FR31-FR37.1 | Group 43B – Pre-mod 202582, or Group 43C – Pre-mod 202582 | SB A340-53-4198 (Mod 202582) | 16 200 FC / 105 600 FH | 19 100 FC / 72 000 FH |
| | | Group 42A – Pre-mod 202582, or Group 42B – Pre-mod 202582 | | 18 700 FC | |
| | | Group 43A – Pre-mod 202582 | | 19 500 FC | |
| 11 | Reinforce circumferential joint and longitudinal joint at frame FR53.6-FR53.7 (Door TYPE 1) | Group 43A – Pre-mod 40161 and Pre-mod 202583 | (Mod 202583, EASA 10055708) | 23 900 FC / 163 000 FH | 28 600 FC / 115 000 FH |
| | | Group 43B – Pre-mod 40161, Pre-mod 202583 and Pre-mod 206136, or Group 43C – Pre-mod 40161, Pre-mod 202583 and Pre-mod 206136 | SB A340-53-4234 (Mod 202583) | 14 900 FC / 101 900 FH | 17 900 FC / 71 900 FH |



| Action No. | Description of Action | Applicability (Note 2) | Applicable SB (Equivalent Airbus Mod, EASA approval) | Compliance Time (FC or FH, whichever occurs first) | |
|------------|--|--|--|---|-----------------------|
| | | | | SMP LR (Note 1) | SMP SR (Note 1) |
| 12 | Reinforce circumferential joint at frame FR72 of rear fuselage | Group 43A – Pre-mod 40556 and Pre-mod 202584 | SB A340-53-4197 (Mod 202584) | 10 400 FC / 71 000 FH | 12 200 FC / 51 600 FH |
| | | Group 42A – Pre-mod 40556 and Pre-mod 202584 | | 8 600 FC / 58 800 FH | 10 100 FC / 40 100 FH |

